

(19)



Europäisches Patentamt  
European Patent Office  
Office européen des brevets

(11) Publication number:

**0 335 246**  
**A2**

(12)

# EUROPEAN PATENT APPLICATION

(21) Application number: 89105149.2

(51) Int. Cl.4: **F02B 75/20**

(22) Date of filing: 22.03.89

(30) Priority: 31.03.88 JP 78537/88  
31.03.88 JP 78536/88  
31.03.88 JP 78538/88  
11.05.88 JP 112573/88

(43) Date of publication of application:  
04.10.89 Bulletin 89/40

(84) Designated Contracting States:  
ES FR IT

(71) Applicant: YAMAHA MOTOR CO., LTD.  
2500 Shingai  
Iwata-shi Shizuoka-ken, 438(JP)

(72) Inventor: Okui, Kaoru  
161-158 Toshin-cho  
Iwata-shi Shizuoka-ken(JP)

(74) Representative: Patentanwälte Grünecker,  
Kinkeldey, Stockmair & Partner  
Maximilianstrasse 58  
D-8000 München 22(DE)

(54) **Engine unit for motor vehicle.**

(57) A motor vehicle power unit comprised of a transversely disposed in-line cylinder block inclined rearwardly. A crankshaft is contained within a dry sump crankcase positioned between the cylinder block and drives and output shaft through an intermediate gear. The output shaft and crankshaft define a plane that intersects a plane defined by the cylinder bores and crankshaft. A dry sump oil reservoir is positioned between these planes and the output shaft has a pulley that drives a plurality of engine accessories that lie forwardly of and over the cylinder block.

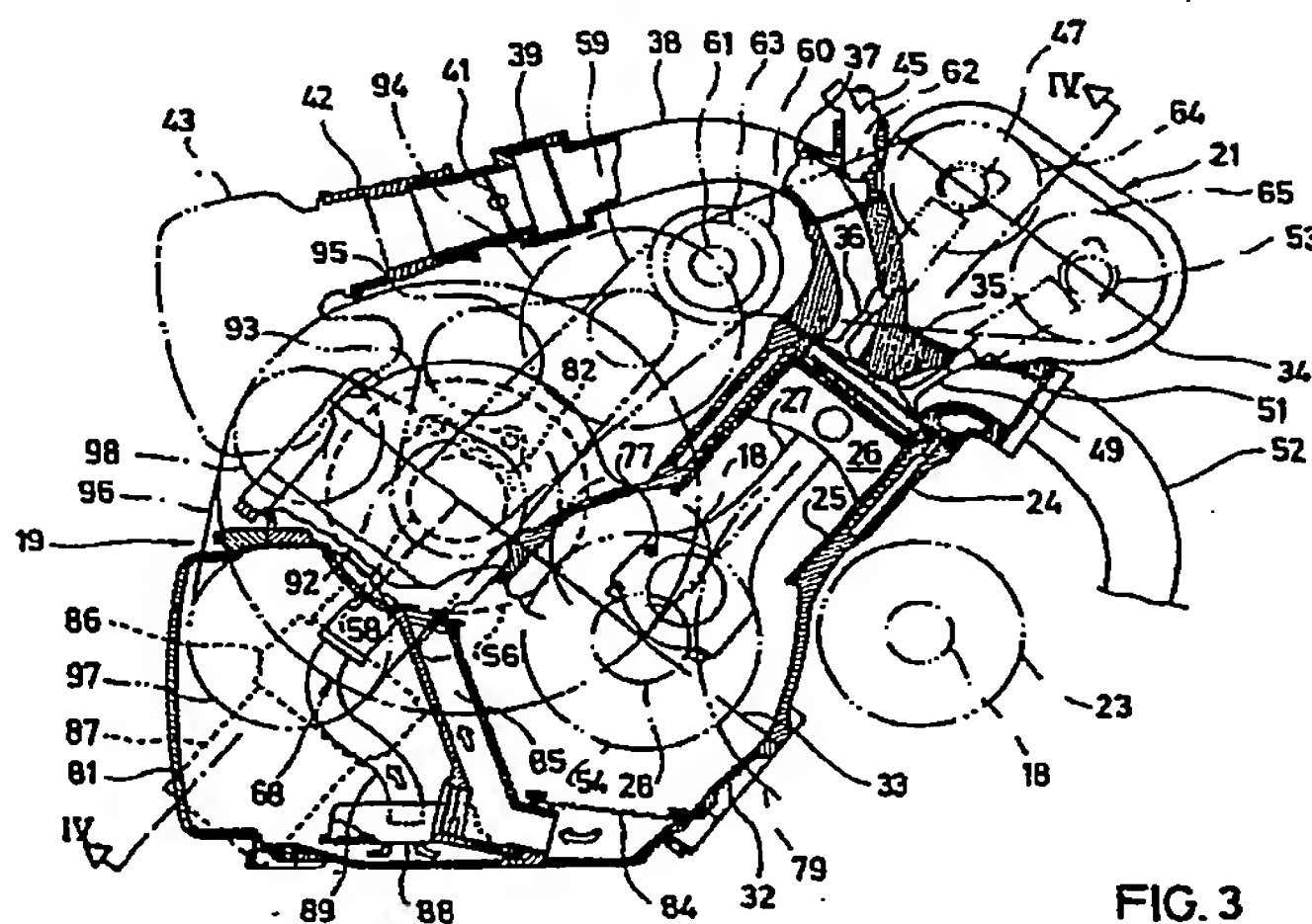


FIG. 3

Xerox Copy Centre

EP 0 335 246 A2

## ENGINE UNIT FOR MOTOR VEHICLE

### BACKGROUND OF THE INVENTION

This invention relates to an improved engine unit for a motor vehicle and more particularly to an improved compact engine drive arrangement for such vehicles.

As is well known, the spatial requirements of motor vehicles are becoming quite critical. This is due to the increased complexity of the engines, transmissions and the number of accessories driven by the engine. Also, the configuration of modern motor vehicles and their streamlining dictates relatively small and sometimes undesirable configurations for the engine compartment in order to achieve the overall design effects of the vehicle. In order to achieve low hood lines and better streamlining, resort has been made to positioning the engine transversely in the engine compartment in a front engine, front wheel drive vehicle. Of course, such transverse engine locations in rear engine, rear wheel drive vehicles are also widely used. However, even though such an orientation can improve the layout of the engine compartment, there still is a problem in connection with the shape of the hood line. Specifically, if the engine cylinders are erect or forwardly inclined, they intrude into the forward portion of the hood area and dictate a high height in this region. This is unacceptable from both streamlining and aesthetic reason.

Furthermore, the use of dry sump lubrication systems are well known in order to permit a lowering of the center of gravity of the engine. However, such dry sump lubrication systems require the positioning of an external oil reservoir and this can be difficult. Furthermore, if the external oil reservoir is positioned at any significant distance from the engine, there becomes a danger of the conduits interconnecting the sump with the engine from being ruptured and resulting damage to the engine can occur.

It is, therefore, a principal object of this invention to provide an improved engine layout for a vehicle including a dry sump lubrication system and having a compact configuration.

In connection with the problems aforementioned, it is also desirable to provide an arrangement wherein the engine can drive a plurality of accessories but these accessories will be in a compact arrangement and yet relatively serviceable. Also the accessories should be silenced so that the noise of their operation does not intrude into the passenger compartment.

It is, therefore, a still further object of this invention to provide an improved accessory drive system for the engine of a motor vehicle.

### SUMMARY OF THE INVENTION

A first feature of this invention is adapted to be embodied in an internal combustion engine that comprises a cylinder block having a plurality of aligned cylinder bores which define a first plane that is inclined to a vertically extending plane. A crankshaft is rotatable about an axis lying substantially within the first plane and is driven by pistons reciprocating within the cylinders. A dry sump crankcase in which the crankshaft rotates is positioned below the cylinder block. A shaft driven by the crankshaft and rotatable about an axis parallel to and offset from the crankshaft axis provides a power output from the engine. The output shaft axis and the crankshaft axis define a second plane that is inclined with respect to the vertically extending plane and which intersects the first plane. In accordance with this feature of the invention, an oil reservoir for the engine lies within a space defined by the first and second planes.

Another feature of this invention is adapted to be embodied in an internal combustion engine comprised of a cylinder block having a plurality of cylinder bores defining a plane inclined to a vertically extending plane. A crankshaft is rotatable about a first axis that lies substantially within the first plane. An output shaft is driven by the crankshaft and is rotatable about a second axis which is parallel to and offset from the first axis and which lies forwardly of the first plane. A pulley is rotatable with the output shaft and, in accordance with this feature of the invention, at least one engine accessory is driven from the pulley and lies forwardly of the cylinder block.

### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a top plan view of a portion of a motor vehicle having a power unit constructed in accordance with an embodiment of the invention. The power unit is shown in solid line and the motor vehicle is shown in phantom.

Figure 2 is a side elevational view of the motor vehicle as shown in Figure 1.

Figure 3 is an enlarged side elevational view of the power unit, with portions broken away and other portions shown in section.

Figure 4 is a cross-sectional view taken generally along the line 4-4 of Figure 3.

Figure 5 is a cross-sectional view showing the camshaft drive arrangement on an enlarged scale and taken in the direction of the line 5-5 in Figure 3.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT OF THE INVENTION

Referring first to Figures 1 and 2, a motor vehicle constructed in accordance with an embodiment of the invention is identified generally by the reference numeral 11. The motor vehicle 11 is depicted as being of the front engine, front wheel drive type and is adapted to carry one or more passengers. Although the invention is described in conjunction with such front engine, front wheel drive type vehicles, it is to be understood that the invention or at least certain facets of it have application with other types of motor vehicles or to engines per se.

The motor vehicle 11 is provided with a forwardly positioned engine compartment 12 that is defined in part by a downwardly sloping hood 13 of generally streamlined configuration. A toe board 14 and fire wall 15 separate the engine compartment 12 from a passenger's compartment 16 which may have any configuration. Inasmuch as the vehicle per se does not form a part of the invention, except insofar as its relationship to the engine compartment 12 and the components contained therein, further discussion of the vehicle 11 is not believed to be required. Furthermore, for this reason, the vehicle 11 has been shown primarily in phantom.

The invention relates primarily to an arrangement for driving a pair of front wheels 17 of the vehicle 11. The front wheels 17 have associated with them axle shafts 18 by which the wheels are driven about axes of rotation that extend generally transverse to the vehicle 11. Of course, the front wheels 17 are supported for both suspension travel in a vertical direction and steering movement about generally vertically extending steering axes. To this end, the axle shafts 18 are connected to the front wheels 17 by means of homokinetic universal joints of any known type. The axle shafts 18 are powered by means of a power unit, indicated generally by the reference numeral 19 and which is comprised of an internal combustion engine 21, of a type to be described, a transmission 22 that is powered by the engine 21 and which drives the axle shafts 18 through a differential 23.

Referring now additionally and primarily to Figures 3 through 5, the engine 21 may be of any known type. In the illustrated embodiment, the engine 21 is depicted as being of the in-line, six cylinder, four cycle type. It is to be understood, however, that the invention may be utilized in conjunction with engines having other cylinder numbers or other cylinder configurations. Also, certain facets of the invention may be employed in conjunction with engines other than those of those of

the reciprocating type. However, the invention has particular utility in in-line type of engines.

The engine 21 is comprised of a cylinder block 24 which may be formed of a light weight material such as cast aluminium alloy and which has cylinder liners 25 that define cylinder bores in which pistons 26 reciprocate. The cylinder bore axes define a plane that is inclined rearwardly from the vertical. As such the cylinder block 24 overlies the axles 18. The pistons 26 are connected by means of connecting rods 27 to a crankshaft 28 that is journaled within a dry sump crankcase 29 of the engine 21 in a known manner, as by means of spaced main bearings 31.

The crankcase 29 is defined by the lower end of the cylinder block 24 and a lower pan 32 that is joined to the cylinder block 24 in a suitable manner along an upwardly and forwardly inclined parting line 33.

A cylinder head 34 is affixed to the cylinder block 24 in a known manner and has individual recesses 35 that cooperate with the cylinder bores 24 and pistons 26 to define the engine combustion chambers. Intake valves 36 are slidably supported in the cylinder head 34 and cooperate with intake passages 37 formed in the cylinder head 34 and by an intake manifold 38 for delivering a fuel air charge to the combustion chambers 35. It should be noted that the manifold 38 has a generally arcuate configuration with individual runners for each of the combustion chambers 35 and/or intake valves 36. The manifold 38 curves arcuately forwardly and terminates in a throttle body 39 in which individual throttle valves 41 are positioned for controlling the flow through the manifold passages 37. An inlet connection 42 is affixed to each of the throttle bodies 39 and extends into a transversely extending plenum chamber 43 that is positioned forwardly of the engine and which extends transversely across the engine compartment 12. An air inlet and filter element 44 is positioned at one end of the plenum chamber 43 for delivery of filtered fresh air to the plenum chamber 43.

It should be noted that the arcuate configuration of the induction system permits it to be very compact and still fall well below the hood line 13. To this end, the cylinder block 24 is canted rearwardly so that the cylinder bores 25 are inclined rearwardly from a vertically extending plane and lie over the axle shafts 18. This permits a very compact arrangement as well as a low hood line 13 without sacrificing serviceability or operation of the engine.

Fuel injectors 45 are supported in the cylinder head 34 and discharge fuel supplied from a fuel rail into the cylinder head intake passages 37 in proximity to the intake valves 36. The fuel injection system is controlled by any suitable arrangement.



An intake camshaft 47 is supported within the cylinder head 34 in an appropriate manner and operates the intake valves 36. The intake camshaft 47 is driven in a manner to be described.

Exhaust valves 49 are supported in the cylinder head 34 in a known manner so as to control the flow of exhaust gases from the combustion chambers 35 into cylinder head exhaust passages 51. The exhaust passages 51 cooperate with an exhaust manifold 52 and exhaust system (not shown) for discharging the exhaust gases from the engine 21 to the atmosphere and for silencing these discharged exhaust gases. The exhaust valves 49 are operated by means of an exhaust camshaft 53 that is journaled within the cylinder head 34 and driven in a manner to be described.

With conventional engines, it is the practice to drive the camshafts 47 and 53 from a camshaft drive arrangement located at one end of the crankshaft 28. The disadvantage with such an arrangement is that it adds to the overall length of the engine. This is not particularly desirable in connection with transverse engine placement of the type herein described. Therefore, in order to reduce the overall length of the engine 21 while still maintaining a generally simple construction, one of the cheeks of one of the throws of the crankshaft 28 is generally continuous and cylindrical and is provided with an external gear 54. This gear 54 is preferably formed on one of the throws inwardly from one end of the crankshaft 28. In accordance with the illustrated embodiment, one cheek of the throw associated with the number two cylinder is formed with the gear 54. A torsional vibration damper 55 comprised of an inertial mass 55a and elastic ring 55b is fixed to the opposite end of the crankshaft 28.

The gear 54 meshes with a further gear 56 that is supported for rotation about an axis that is parallel to the axis of rotation of the crankshaft 28 but which is offset forwardly and slightly upwardly of it. This relationship may be best seen in Figure 5 although it also appears in Figure 3. The gear 56 is formed integrally with an auxiliary quill shaft 57 on which is formed a driving sprocket 58. A chain 59 transfers drive from the sprocket 58 to a sprocket 60 affixed to a cam driving shaft 61 that is journaled appropriately in the interface between the cylinder block 24 and cylinder head 34. A further chain 62 is driven by a sprocket 63 on the cam driving shaft 61 and drives sprockets 64 and 65 on the camshafts 47 and 53 respectively. If desired, an appropriate tensioner may be provided for the chains 59 and 62.

As is well known, the camshafts 47 and 53 are normally driven at one half crankshaft speed. Usually this is accomplished by means of a 2:1 gear or sprocket reduction between the crankshaft and the

camshafts. Such large reductions in a single drive tend to cause the gears and/or sprockets to be unduly large. In accordance with this invention, a portion of the gear reduction occurs between the sprockets 57 and 60 and the remainder of the reduction occurs between the sprockets 63, 64 and 65 on the camshafts 47 and 53. In a preferred embodiment of the invention, the ratio between the sprockets 58 and 60 is approximately 0.8:1.0 and that between the sprocket 63 on the camshaft driving shaft 61 and the sprockets 64 and 65 on the camshafts 47 and 53 is approximately 0.62:1.0 so that the two ratios combined gives the desired 0.5 speed reduction.

An auxiliary shaft 66 that has a splined connection to the quill shaft 59 and which drives a flywheel 67 which forms a part of a clutch assembly, indicated generally by the reference numeral 68. The clutch assembly 68 is of the single plate type and includes a pressure plate 69 that is adapted to cooperate with a driven disk 71 for driving an input or primary shaft 72 of the transmission 22. There is provided a torsional damper 73 between the driven clutch disk 71 and the shaft 72 for absorbing torsional vibrations. A clutch cover 74 encloses the clutch mechanism and supports clutch actuating fingers 75 for selectively disengaging the clutch 68 in a known manner.

A starter ring gear 76 is either affixed to or formed integrally with the flywheel 67 and cooperates with a starter motor (not shown) for starting of the engine 21. The primary transmission shaft 72 carries a plurality of gears that are enmeshed with gears carried on a transmission secondary shaft, which does not appear in the figures but which rotates about an axis indicated by the point 77 in Figure 3. It should be noted that this axis is offset toward the plane defined by the bores of the cylinders 25 but still positioned on the same side of this plane as the transmission primary shaft 72. These intermeshing gears are adapted to be selectively coupled for rotation with their respective shafts for driving the transmission secondary shaft 77 at preselected speed ratios from the transmission primary shaft 72. In addition, a lay shaft and reverse gear (not shown) is also incorporated in the transmission 19 for driving the secondary shaft 77 in a reverse direction, when desired.

Although a manual change speed type transmission has been described, it is to be understood that certain facets of the invention may also be employed in connection with automatic transmissions.

An output gear 78 is affixed for rotation with the transmission secondary shaft 77 and is enmeshed with a final drive gear 79 that provides the ring gear to the differential 23. As a result, an extremely compact drive is afforded.



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number

EP 89 10 5149

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Y	US-A-4 331 212 (TSUBOI) * Column 2, line 45 - column 4, line 21; figures 2,3 *	1	F 02 B 75/20 F 01 M 1/12
A	---	2,7	
Y	FR-A-1 387 167 (SIMCA AUTOMOBILES) * Page 2, column 1, line 36 - page 3, column 1, line 34; figures 1,2,3 *	1	
A	---	1,3	
A	DE-A-3 641 201 (AVL) * Column 3, line 5 - column 4, line 9; figures 1,2,3 *	1	
A	---		
A	FR-A-2 542 806 (PORSCHE) * Whole document *		
	-----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			F 02 B F 01 B F 01 L F 01 M
Place of search THE HAGUE		Date of completion of the search 23-11-1989	Examiner MOUTON J.M.M.P.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			

EPO FORM 1503 (03.82) (P0401)

①⑫

**EUROPEAN PATENT APPLICATION**

①⑳ Application number: 89105149.2

①⑤① Int. Cl.<sup>4</sup>: **F 02 B 75/20**  
**F 01 M 1/12**

①㉓ Date of filing: 22.03.89

①㉔ Priority: 31.03.88 JP 78537/88  
31.03.88 JP 78536/88  
31.03.88 JP 78538/88  
11.05.88 JP 112573/88

①㉕ Date of publication of application:  
04.10.89 Bulletin 89/40

①㉖ Designated Contracting States: ES FR IT

①㉗ Date of deferred publication of search report:  
14.03.90 Bulletin 90/11

①㉙ Applicant: **YAMAHA MOTOR CO., LTD.**  
2500 Shingai  
Iwata-shi Shizuoka-ken, 438 (JP)

①㉚ Inventor: **Okui, Kaoru**  
161-158 Toshin-cho  
Iwata-shi Shizuoka-ken (JP)

①㉛ Representative: **Patentanwälte Grünecker, Kinkeldey,  
Stockmair & Partner**  
Maximilianstrasse 58  
D-8000 München 22 (DE)

①㉜ Engine unit for motor vehicle.

①㉝ A motor vehicle power unit (19) comprised of a transversely disposed in-line cylinder block (21) inclined rearwardly. A crankshaft (28) is contained within a dry sump crankcase (29) positioned between the cylinder block (24) and drives and output shaft through an intermediate gear. The output shaft and crankshaft define a plane that intersects a plane defined by the cylinder bores and crankshaft. A dry sump oil reservoir (29) is positioned between these planes and the output shaft has a pulley that drives a plurality of engine accessories that lie forwardly of and over the cylinder block (24).

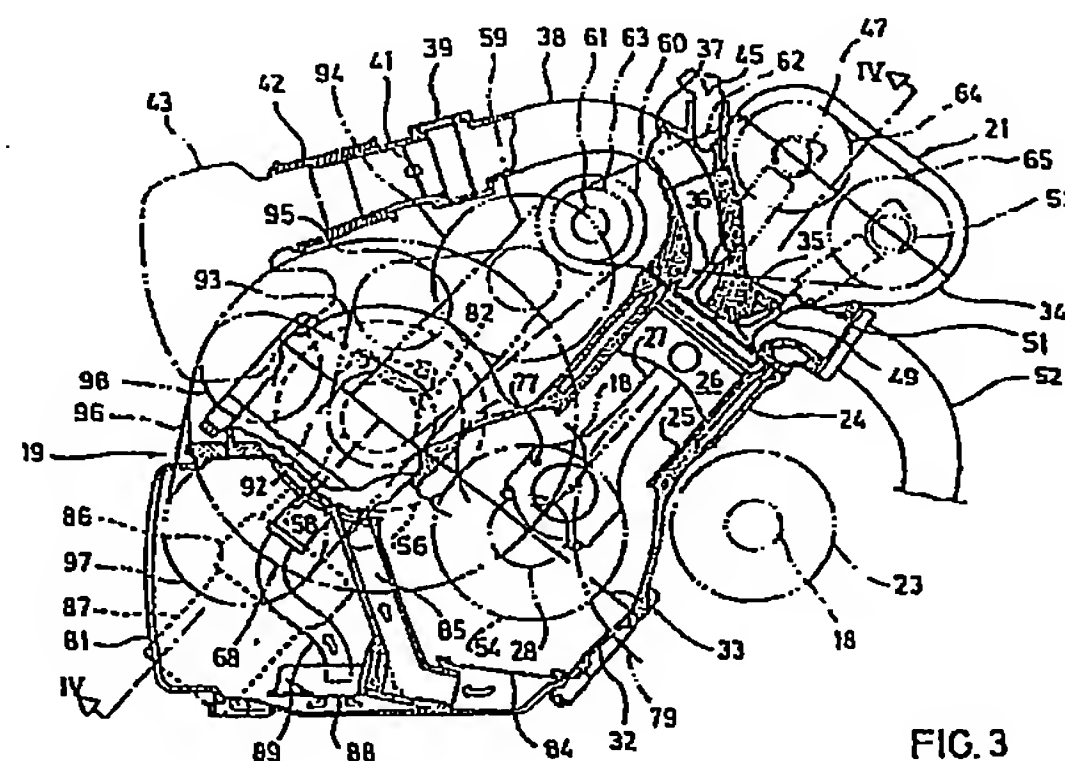


FIG. 3

EP 0 335 246 A3

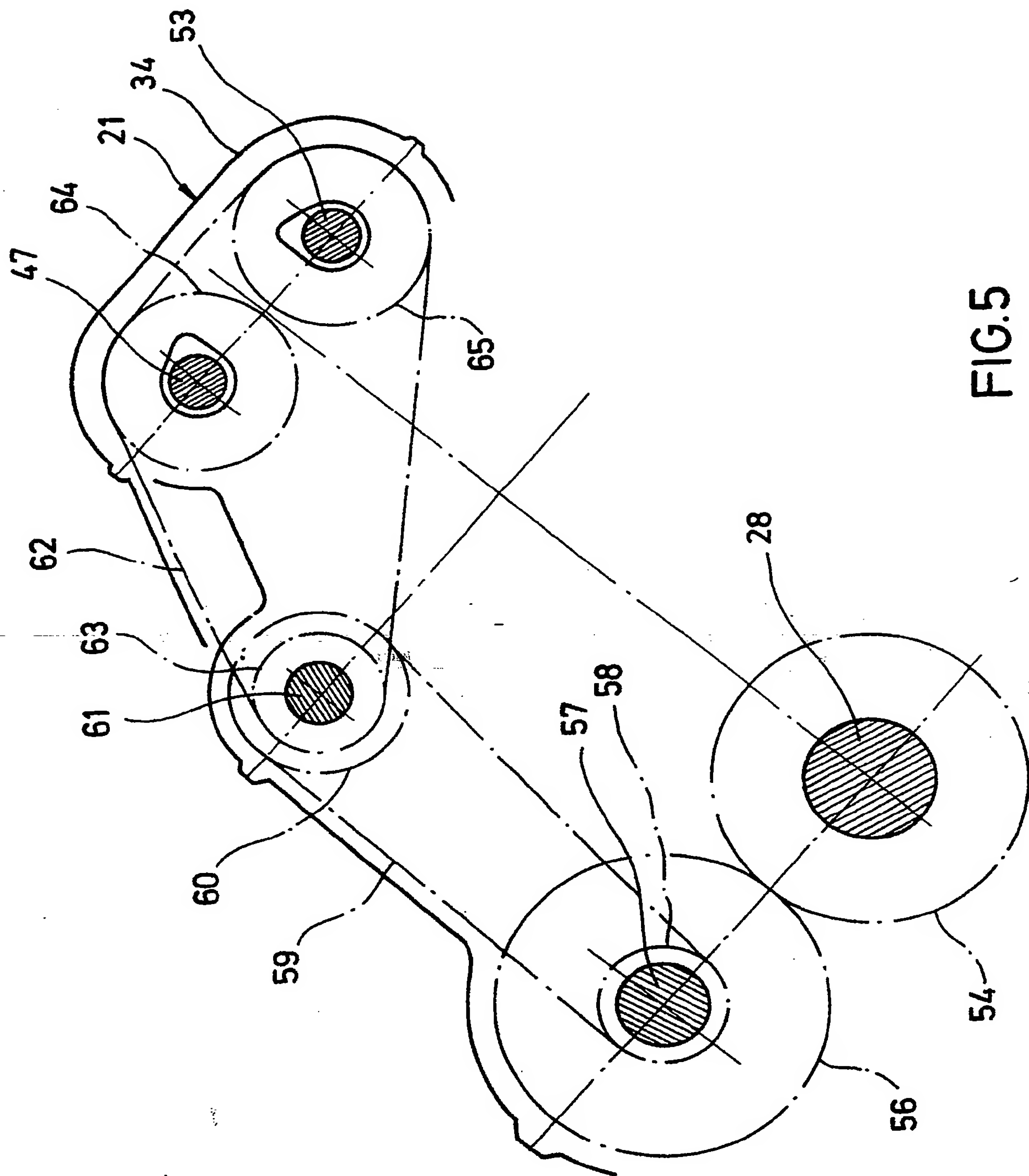


FIG. 5

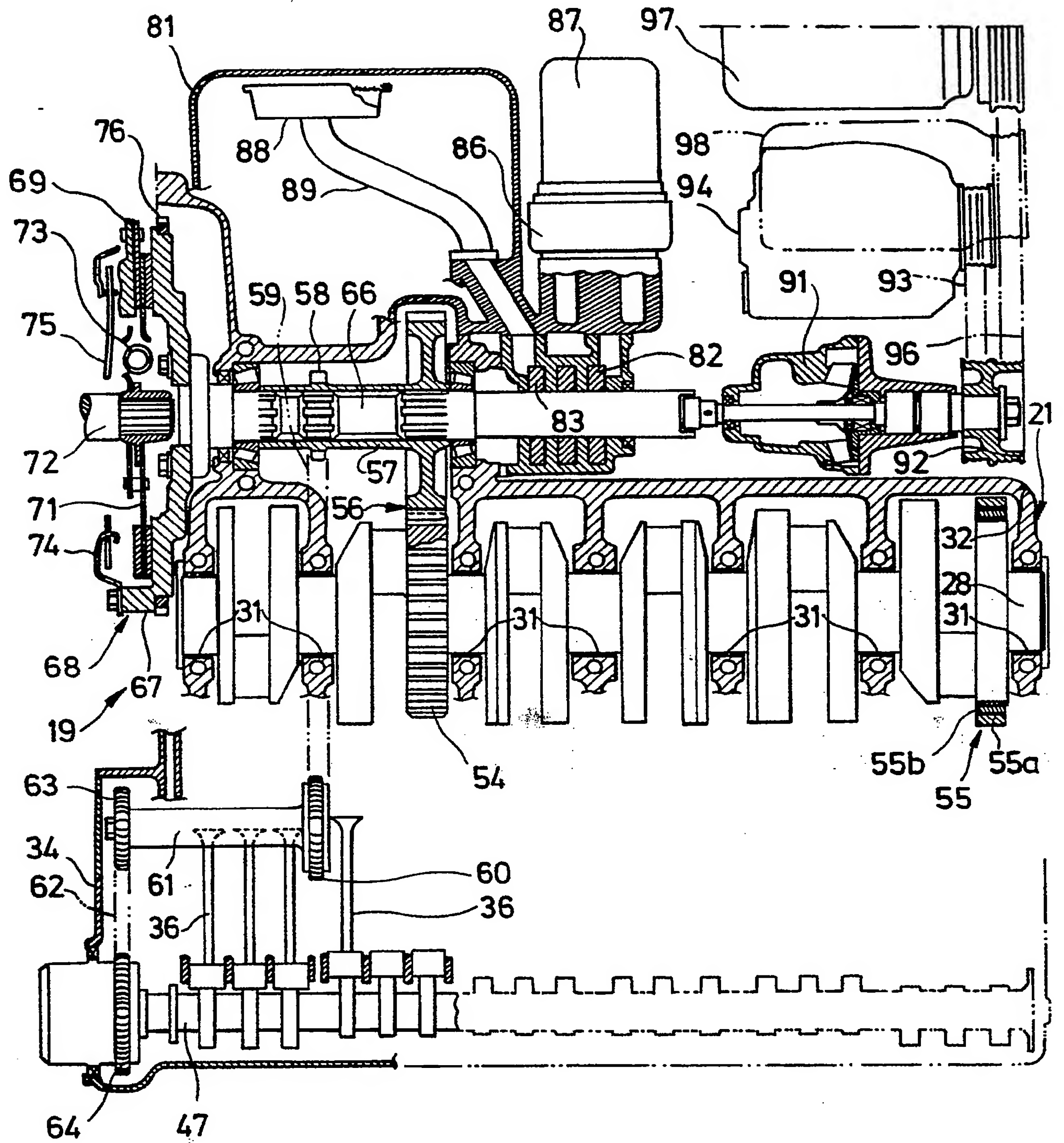


FIG. 4



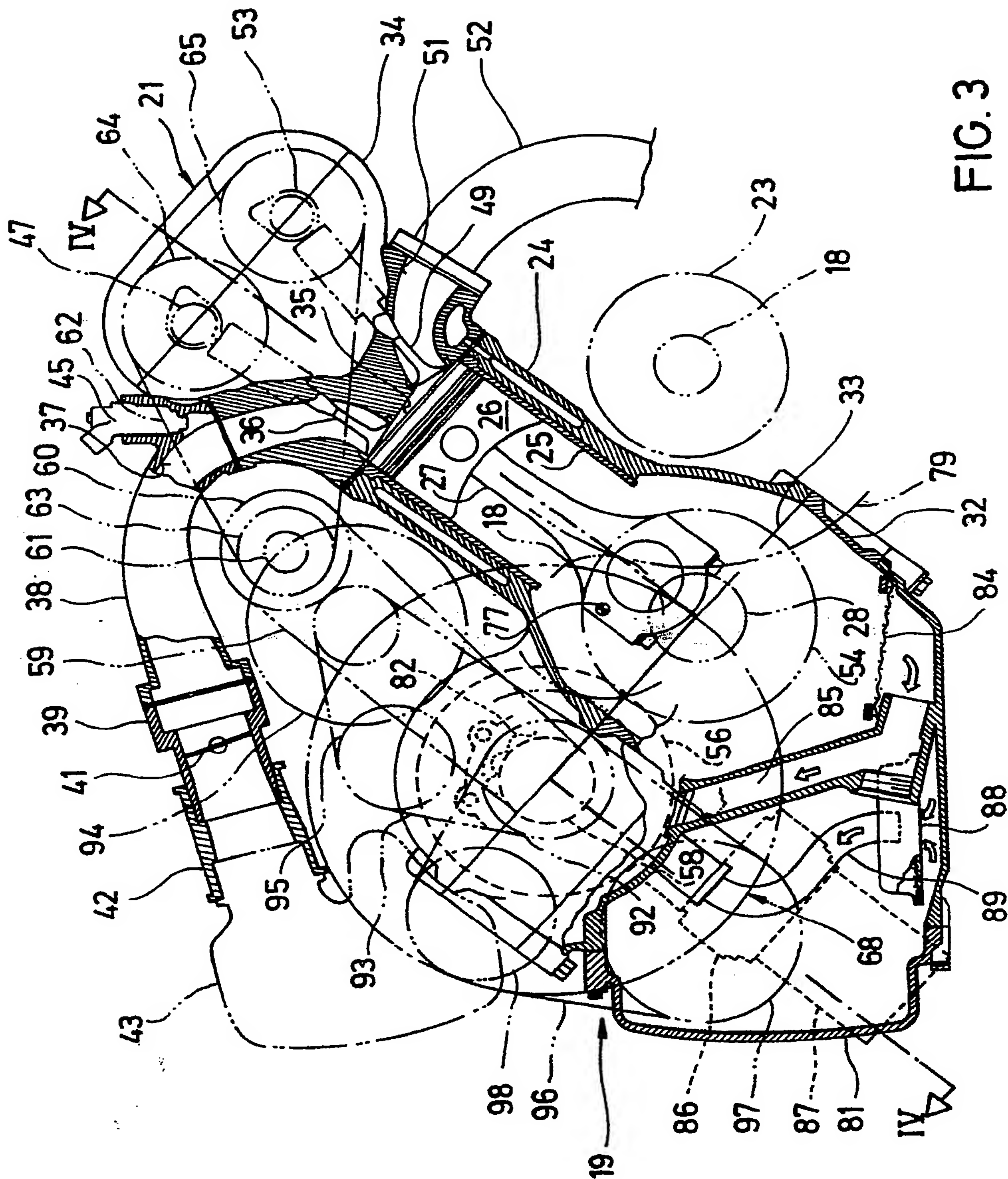


FIG. 3

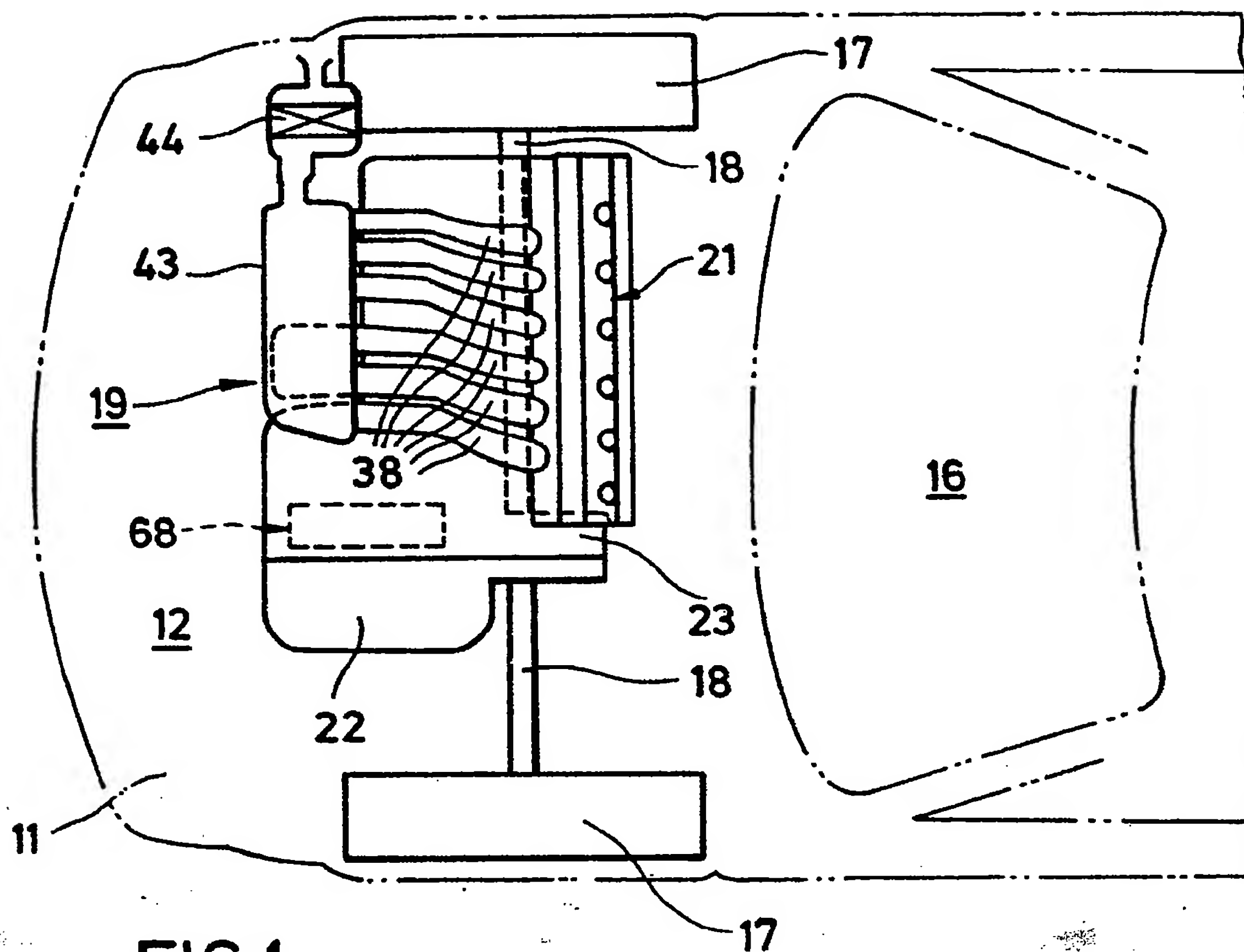


FIG. 1

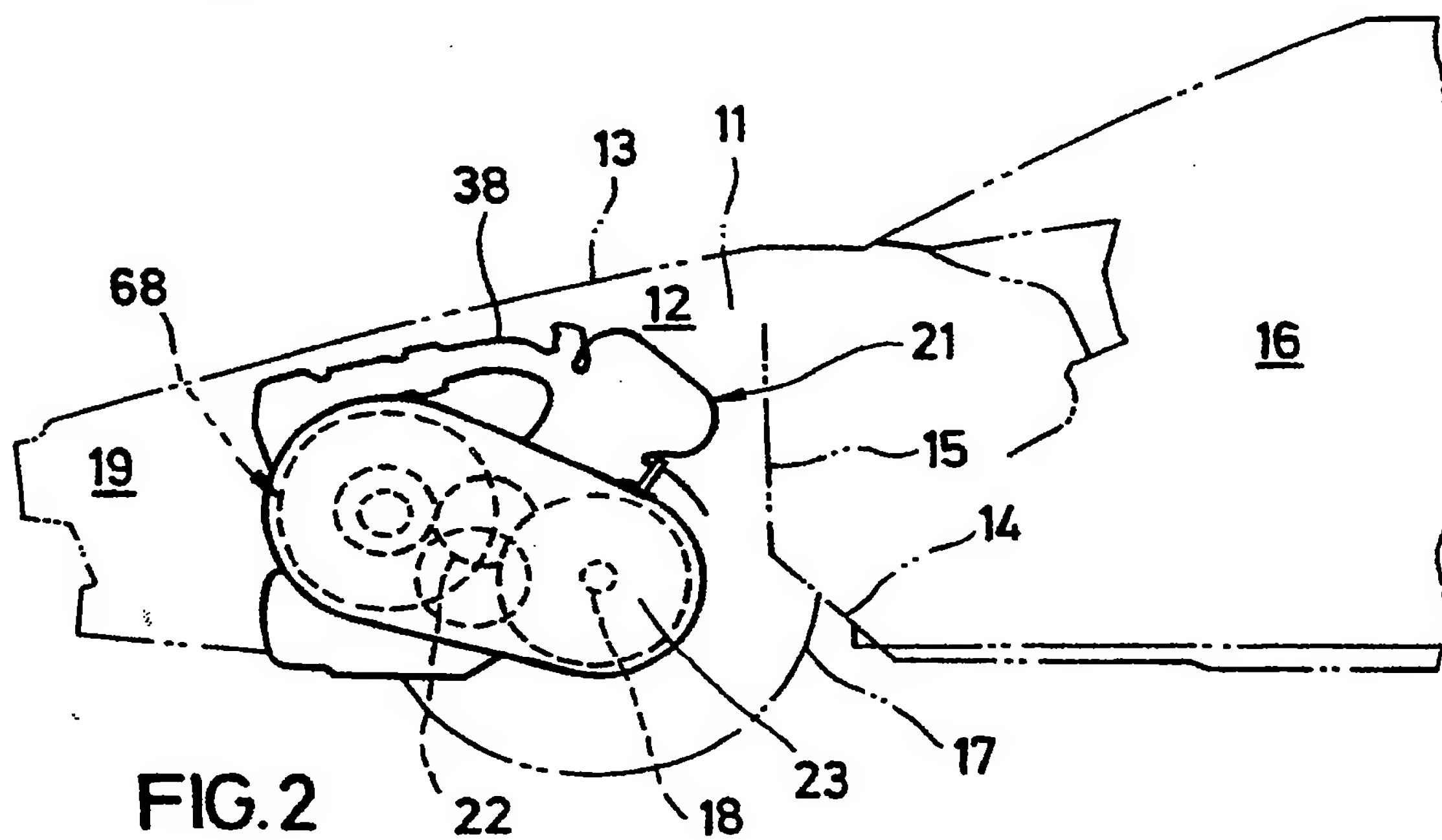


FIG. 2

5. An internal combustion engine as set forth in claim 4 further including a plurality of engine accessories driven by the transmission primary shaft and lying on the same side of the cylinder block as the transmission primary shaft.

5

6. An internal combustion engine as set forth in claim 5 in combination with a motor vehicle having an engine compartment in which the engine is contained and a passenger compartment positioned adjacent the engine compartment, the cylinder block being interposed between the driven accessories and the engine compartment.

10

7. An internal combustion engine as set forth in claim 1 further including a plurality of engine accessories driven by the transmission primary shaft and lying on the same side of the cylinder block as the transmission primary shaft.

15

8. An internal combustion engine as set forth in claim 7 in combination with a motor vehicle having an engine compartment in which the engine is contained and a passenger compartment positioned adjacent the engine compartment, the cylinder block being interposed between the driven accessories and the engine compartment.

20

9. An internal combustion engine as set forth in claim 8 wherein the accessories include a scavenge pump for delivering oil from the dry sump crankcase to the oil reservoir and a pressure pump for delivering the oil from the oil reservoir to the engine lubricating system.

25

10. In an internal combustion engine comprised of a cylinder block having a plurality of cylinder bores defining a plane inclined to a vertically extending plane, a crankshaft rotatable about a first axis lying substantially within first plane, an output shaft driven by said crankshaft and rotatable about a second axis parallel to and offset from said first axis and lying forwardly of said first plane, a pulley rotatable with said output shaft, and at least one engine accessory driven from said pulley and lying forwardly of said cylinder block.

30

35

40

11. In an internal combustion engine as set forth in claim 10 wherein the output shaft further drives a change speed transmission lying on the same side of the plane as the pulley.

45

12. In an internal combustion engine as set forth in claim 10 in combination with a motor vehicle having an engine compartment in which the engine is positioned and a passenger compartment adjacent the engine compartment, the cylinder block being interposed between the accessory and the passenger compartment.

50

13. In an internal combustion engine as set forth in claim 12 wherein the output shaft further drives a change speed transmission lying on the same side of the plane as the pulley.

55

It should be noted that the axis of the crankshaft 28 and transmission primary shaft 72 lie on a plane that extends at right angles to the plane encompassed by the bores of the cylinders 25. These intersecting planes define four quadrants in which certain accessories may be located in order to provide a compact arrangement. In addition, this arrangement permits the components to be located in an appropriate manner without substantially increasing the size of the power unit 19.

It has been previously noted that the crankcase 32 is of the dry sump type. An oil reservoir tank 81 is contained within one of the quadrants defined by the aforementioned planes. The oil reservoir tank 81 may conveniently be formed immediately adjacent the crankcase 32 and thus the use of external piping is avoided, as will be described.

It will be noted that the accessory shaft 66 extends outwardly from the crankcase 32 and has affixed to it a scavenge pump 82 and pressure pump 83 for the dry sump lubrication system. The pumps 82 and 83 may be of the gyroter type. The scavenge pump 82 draws collected oil from the bottom of the crankcase 32 from beneath a screen 84 through a scavenge line 85. The oil is then pumped from the scavenge pump 82 through an oil cooler 86 and oil filter 87 and returned to the reservoir tank 81 through an appropriate conduit (not shown).

The pressure pump 83 picks oil from the external reservoir 81 through a strainer 88 and delivery line 89. The oil pressurized by the pressure pump 83 is delivered to the lubrication system of the engine in any suitable manner.

A water pump 91 is also driven off the end of the shaft 66 and thus is positioned in aligned relationship with the scavenge and delivery pumps 82 and 83. A pulley 92 is affixed to the end of the water pump 91 and drives a first belt 93 which drives an accessory such as an alternator or generator 94 that is positioned within another quadrant defined by the intersecting planes aforescribed. An idler pulley 95 is positioned to maintain the tension in the belt 93.

A second belt 96 is driven by the pulley 92 and drives a pair of accessories which are located in the same quadrant as the tank 81, such accessories being, for example, an air conditioning compressor 97 and a power steering pump 98. It should be noted that all of the driven accessories 94, 97 and 98 are disposed forwardly of the cylinder block 24 so that the cylinder block 24 will, in effect, act as a silencing device so as to prevent the sounds from these accessories being transmitted back through the fire wall 15 to the engine compartment 16. Thus, a relatively compact yet highly serviceable and extremely silent arrangement is provided.

It should readily appear from the foregoing description that the described power unit provides an extremely compact arrangement and yet affords ample servicing opportunity and also provides a low center of gravity, a good lubricating system and one in which the dry sump oil tank is positioned in close proximity to the engine and yet does not unnecessarily occupy space. Although an embodiment of the invention has been illustrated and described, various changes and modifications may be made without departing from the spirit and scope of the invention, as defined by the appended claims.

## Claims

1. An internal combustion engine comprising a cylinder block having a plurality of aligned cylinder bores defining a first plane inclined to a vertically extending plane, a crankshaft rotatable about an axis lying substantially within said first plane and driven by pistons reciprocating within said cylinders, a dry sump crankcase in which said crankshaft rotates, a shaft driven by said crankshaft and rotatable about an axis parallel to and offset from crankshaft axis for providing a power output from said engine, said output shaft axis and said crankshaft axis defining a second plane inclined with respect to the vertically extending plane and intersecting said first plane, and an oil reservoir for said engine lying within a space defined between said first and said second planes.

2. An internal combustion engine as set forth in claim 1 wherein the oil reservoir lies within a third quadrant defined between the first and second planes when counted in a clockwise direction and beginning with the plane of the cylinder bores as it extends upwardly from the crankshaft axis.

3. An internal combustion engine as set forth in claim 1 wherein the shaft driven by the crankshaft comprises a primary transmission shaft and further including a secondary transmission shaft lying on the same side of the first plane as the primary transmission shaft and including change speed gearing sets on said primary and said secondary transmission shafts for driving said secondary shaft at selected speed ratios from said primary transmission shaft.

4. An internal combustion engine as set forth in claim 3 wherein the oil reservoir lies within a third quadrant defined between the first and second planes when counted in a clockwise direction and beginning with the plane of the cylinder bores as it extends upwardly from the crankshaft axis.